



**Glass cloth and glass mat base epoxy resin
Flame retardant copper clad laminate**

CEM-3-98

FEATURES

- Wearing of drill bit is much less than that of FR-4, especially suitable for punch process
- Electrical properties as well as chemical resistance are same as those of FR-4.
- Through-hole reliability and warpage have been improved in order to replace some portions of the FR-4 market.
- IPC-4101E Specification is applicable.
- Excellent in anti-tracking property (CTI=600V)

PERFORMANCE LIST

Characteristics		Unit	Condition	Typical Values	SPEC	Test Method
Volume resistivity		MΩ-cm	C-96/35/90	1.5 x 10 ⁷	10 ⁶ ↑	2.5.17
Surface resistivity		MΩ	C-96/35/90	9.7 x 10 ⁵	10 ⁴ ↑	2.5.17
Permittivity 1MHz		-	C-24/23/50	4.5	5.4 ↓	2.5.5.2
Loss tangent 1MHz		-	C-24/23/50	0.021	0.035 ↓	2.5.5.2
Dielectric breakdown		KV	D-48/50	60 ↑	40 ↑	2.5.6
Moisture absorption		%	D-24/23	0.09	0.50 ↓	2.6.2.1
Flammability		-	C-48/23/50	V-0	V-0	UL94
Peel strength 1oz (≥0.5mm)		lb/in	288°C x 10" solder floating	8-12	6 ↑	2.4.8
Thermal stress		SEC	260°C dipping	200 ↑	40 ↑	2.4.13.1
Flexural strength	LW	N/mm ²	A	300-400	276 ↑	2.4.4
	CW	N/mm ²	A	200-300	186 ↑	2.4.4
Dimensional stability X-Y axis		%	E-2/150	<0.065	0.11 Max.	2.4.39
Coefficient of thermal expansion						
Z-axis before Tg		ppm/°C	TMA	55	N/A	2.4.24
Z-axis after Tg		ppm/°C	TMA	285		
Glass transition temperature		°C	DSC	130 ± 5	N/A	2.4.25
Punchability		Kg/cm ²	Shear strength ASTM D-732	1150	N/A	ASTM D-732
Comparative Tracking Index		V	C-96/20/65	600	PLC 0	ASTM D-3638
Decomposition temperature (Td 5% W/L)		°C	TGA	310	N/A	2.4.24.6

Data shown are nominal values for reference only.

NOTE:

The average value in the table refers to samples of .062" 1/1.

Test method per IPC-TM-650

CERTIFICATION UL

- UL File No.: E98983
- ANSI TYPE: No ANSI